

Welding Certificate

DVS ZERT-EN1090-2-SZ-2024.0852.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Imetaal Staalbouw B.V.

**Handelsweg 2
7081 AE Gendringen
NETHERLANDS**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding
135 - Metal active gas welding
138 - MAG welding with metal cored electrode
783 - Drawn arc stud welding with ceramic ferrule or shielding gas

Material Group

1.1, 1.2, 2.1
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Robert Smits, IWT

born on: 18.06.1966

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Delano van der Heijden, Level S

born on: 07.09.1994

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

09.09.2025

Period of validity

18.08.2027

Remarks

see reverse

Place and date of issue

Düsseldorf, 09.09.2025
Klotzki


Dipl.-Ing. Gurschke
Head of certification body