

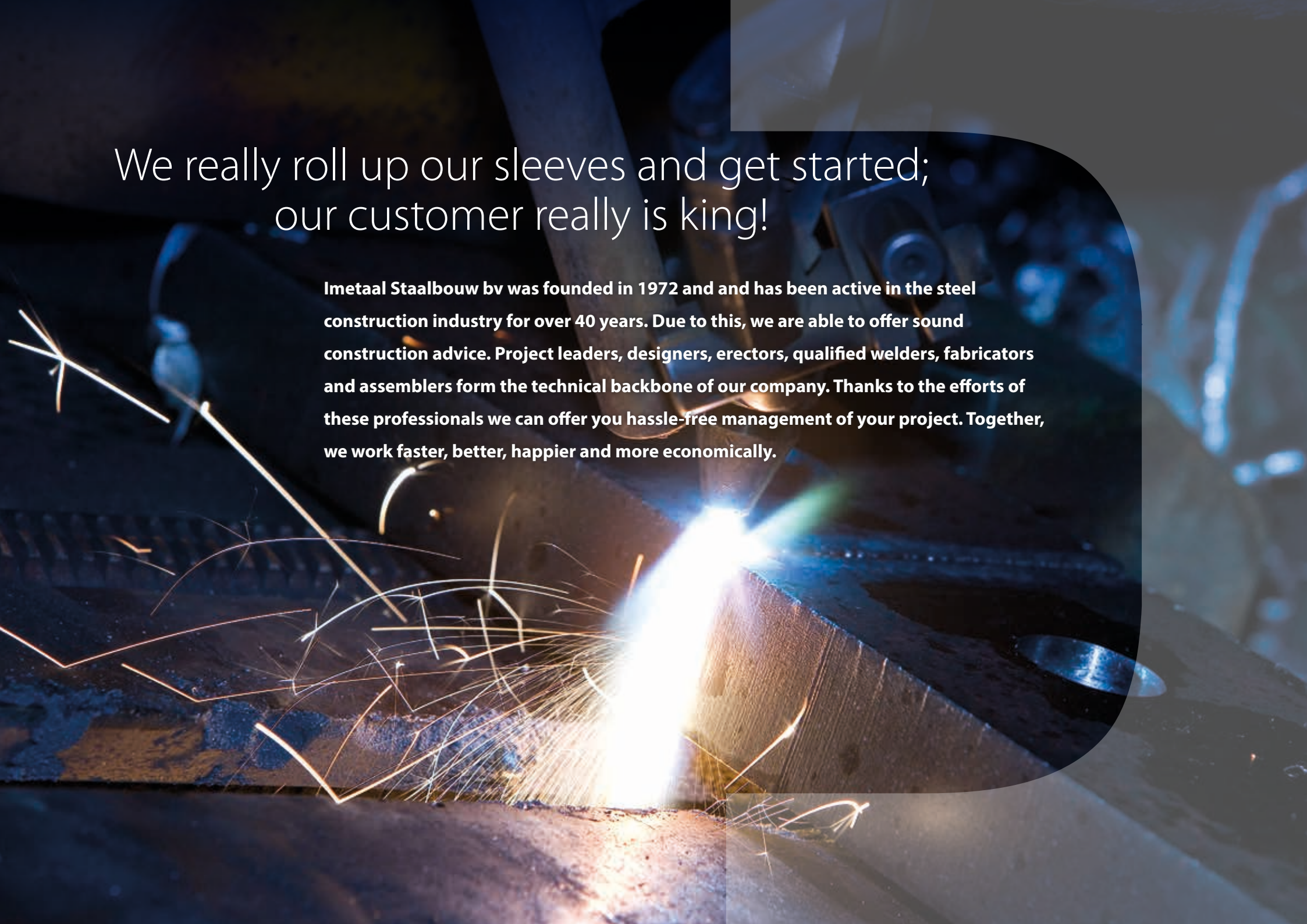


**STAALBOUW  
STAHLBAU  
STEEL CONSTRUCTION**

**STEEL CONSTRUCTION Ltd**

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We really roll up our sleeves and get started;  
our customer really is king!

**Imetaal Staalbouw bv was founded in 1972 and has been active in the steel construction industry for over 40 years. Due to this, we are able to offer sound construction advice. Project leaders, designers, erectors, qualified welders, fabricators and assemblers form the technical backbone of our company. Thanks to the efforts of these professionals we can offer you hassle-free management of your project. Together, we work faster, better, happier and more economically.**

## Together, we work faster, better, happier and more economically

We can design an optimized steel structure for you with the use of state-of-the-art working methods (eg LEAN, BIM). With our knowledge of interacting trades eg, roof & wall cladding, stairs, railings, floors, skylights personal and goods doors etc. we can also assist in adding the necessary connection elements for these trades in the steel structure or in some circumstances, offer a complete design, supply and erection package including these trades.

More than 55 people work at Imetaal in permanent employment. We have a production capacity of over 7,000 tonnes of steel per year. We have a solid market standing that through the efforts of knowledge, creativity and experience, still grows at home and abroad.



Your project is  
our visiting card!





As a skilled venture we have the certificate 'Bescheinigung Klasse E' for welding according to DIN 18800 part 7. We have extended this certification with DIN 4132, which refers to the support structure of cranes. At present, we are also the only Dutch company with the extension of the certificate for the welding process 783 which is certification for the welding of studs.

We are certified in accordance with newly introduced NEN-EN 1090 and meet the regulations for the CE-mark. The CE-mark confirms that the product meets all the legal requirements. A non-certified company, who delivers fabricated steel without this CE-mark would be seen as breaking the law. It is essential that clients realize that they should order steel with a company which is CE-certified.

## Certificate process 783 for the welding of studs



### Police Cologne

*Bridge to connect police station and parking deck Police Cologne ▲*

*Steel construction parking deck ready for transport to site ▲*

*Main structure of the parking deck with studs provided ►*



Putting forward ideas and acting decisively  
Extensive knowledge and know-how







# Consistency & durability

Say what you are doing, do  
what you say and prove it!





We are part of the Ten Brinke Group in Varsseveld. They are a strong, solid, international player in the development and building sectors. We see this connection as additional value as we can use the expertise and financial support within the group if required.

Being of extra value to our clients is our motivation. We get inspired amongst other things by the Lean philosophy. This leads to the development of our own view on the building process: Building Lean according Imetaal Staalbouw bv. The most important points for building Lean to us are optimizing coöperation with the client and his professional team and creating customer value and in the summary of ISO 9001: say what you are doing, do what you say and prove it.



## Hornbach Nieuwerkerk a/d IJssel (approx 800 ton of steel)

Garden center (140 ton) ◀◀

Drive-in (210 ton) ▲

DIY center (400 ton) ▼





Imetaal is used to working with BIM. BIM stands for Building Information Modeling. In this model a building is built up in 3D. All the main parties are working in this model and add the parts that they are designing. The model is therefore always up-to-date for all parties and saves all relevant information during the whole design process. Working with BIM reduces failure costs, reduction in time and an even better coöperation what results in a better result.



Imetaal is used to working with BIM

Topell and Karwei

*Columns and complete steel construction Topell in Duiven* ◀

*Karwei DIY center in Venlo* ▶



We create the best results  
together, with our partners!

You can count on us not only for general construction forms  
but also for less conventional, more complex structures. You  
can be sure you have a competent, skilled and financially  
strong partner next to you.





Capable of acting together and being successful by coöperation following BIM and Building Lean principles!





# References Netherlands

**Gamma** Doetinchem / Apeldoorn

**Felison Cruise Terminal** IJmuiden

**Coca Cola** Dongen

**Hornbach** Breda / Nieuwerkerk a.d. IJssel

**Topell Energy** Duiven

**Aldi** Varsseveld

**Ankerplaten Energy Centrale** Maasvlakte Rotterdam

**VMBO Sterren College** Haarlem

**Karwei** Venlo / Nijmegen

**De Boreel** Deventer

**Noordlease** Groningen

**Auto Arena Volkswagen** Venray

**Aviko** Steenderen

**McDonalds** Alphen a.d. Rijn

## Noordlease

Showroom Noordlease in Groningen ◀

Façade Noordlease/Autoborg ▲

Erection steel construction Noordlease ▼





# References Germany

**FMZ** Neu Isenburg

**ForFarmers Thesing** Rees-Haffen

**L'Osteria** Bornheim / Düren / Mönchengladbach

**Solar Carports** Moers

**Produktionshalle Dedek&Dedek** Mannheim

**Produktionshalle Gebhardt Stahl** Werl

**Sporthalle** Hamm

**Leichtathletikhalle** Bayer-Leverkusen

**Parkdeck und Laufbrücke Polizeipräsidium** Köln

**Entertainment Center** Bad Fallingborstel

**Gartencenter** Nordhorn

**Coldstore** Hamm

**Baumarkt** Blankenheim

**OBI** Alfter

**Showrooms** Audi, BMW, Chrysler, Mercedes,  
Porsche, Skoda, Volkswagen




## Projects Mannheim and Pattensen

*Two pictures office building and company hall in Mannheim* ◀

*Steel construction business premises in Pattensen* ▶





We focus on people and coöperation  
via BIM and Building Lean

This is after all a human activity!



Reliable building partner

Ability & financial strength

### Projects in London

*Steel construction Penthouse Imperial Wharf* ◀

*Steel construction Grange Hotel St. Pauls* ▶

*Penthouse Imperial Wharf under construction* ▼▶

*Steel construction Ryger House* ▼▶



# References England

**Ryger House** London

**Argyl - Princess Louise Hospital** London

**Commerce House** Brentford

**Office Building** Southampton

**Entrance, Offices and Café** London

**Hotel Atrium** London

**School Hungerford** London

**Grange Hotel** London

**Penthouse Imperial Wharf** London

**Production Facility** Sheerness







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A firm basis, that is  
Imetaal Steel Construction

